## **SIEMENS**

## **Data sheet**

## 6ES7513-1AL02-0AB0



SIMATIC S7-1500, CPU 1513-1 PN, central processing unit with working memory 300 KB for program and 1.5 MB for data, 1. interface: PROFINET IRT with 2 port switch, 40 NS bit-performance, SIMATIC memory card necessary

General information	
Product type designation	CPU 1513-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1AL01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

a integrated (for progress)	200 lebyto
• integrated (for program)	300 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	00.01
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	Voc
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
	1.5 Mbyte, For DBS with absolute addressing, the max. Size is 04 KB
FB • Number range	0 65 535
<ul><li>Number range</li><li>Size, max.</li></ul>	
• Size, max.	300 kbyte
	0 65 535
<ul><li>Number range</li><li>Size, max.</li></ul>	0 65 535
	300 kbyte
OB  ◆ Size, max.	300 khyte
	300 kbyte
Number of free cycle OBs     Number of time clare OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.	

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	2 0 10, 111411111111111111111111111111111
• Inputs	32 kbyte; All inputs are in the process image
•	32 kbyte; All outputs are in the process image
Outputs  Outputs	32 kbyte, All outputs are in the process image
per integrated IO subsystem	0.144-
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	10 0, 136 2 0
Number	16
Clock synchronization	Voc
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	
	Yes; IPv4
	1 GO, II V <del>T</del>
IP protocol     PROFINET IO Controller	Voc
PROFINET IO Controller	Yes
<ul><li>PROFINET IO Controller</li><li>PROFINET IO Device</li></ul>	Yes
<ul><li>PROFINET IO Controller</li><li>PROFINET IO Device</li><li>SIMATIC communication</li></ul>	Yes Yes
<ul><li>PROFINET IO Controller</li><li>PROFINET IO Device</li></ul>	Yes

Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
Number of IO Devices that can be simultaneously	8; in total across all interfaces
activated/deactivated, max.	
Number of IO Devices per tool, max.	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
	update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 µs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services  — PG/OP communication	Yes
Isochronous mode	No
— ISOCITIONOUS Mode  — IRT	Yes
— PROFlenergy      — Shared device	Yes; per user program Yes
— Shared device      — Number of IO Controllers with shared device, max.	4
— number of IO Controllers with shared device, max.      — activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
Interface types	100, por usor program
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autoriegotiation     Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	88
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)

— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	166, Optional
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	roc, otaliaala alla aosi pagoo
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
Application authentication	
	Yes
Security policies	Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul><li>— Security policies</li><li>— User authentication</li></ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
<ul> <li>— Security policies</li> <li>— User authentication</li> <li>— Number of connections, max.</li> <li>— Number of nodes of the client interfaces,</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000
— Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.  — Number of elements for one call of	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000
— Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256  "anonymous" or by user name & password  4 1 000 300
— Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256  "anonymous" or by user name & password 4 1 000 300
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— Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions for session management, per connection, max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1
— Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions for session management, per connection, max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000
— Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions for session management, per connection, max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000 100
- Security policies  - User authentication  - Number of connections, max.  - Number of nodes of the client interfaces, recommended max.  - Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  - Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  - Number of elements for one call of OPC_UA_MethodGetHandleList, max.  - Number of simultaneous calls of the client instructions for session management, per connection, max.  - Number of simultaneous calls of the client instructions for data access, per connection, max.  - Number of registerable nodes, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000 100 20
- Security policies  - User authentication - Number of connections, max Number of nodes of the client interfaces, recommended max Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max Number of elements for one call of OPC_UA_MethodGetHandleList, max Number of simultaneous calls of the client instructions for session management, per connection, max Number of simultaneous calls of the client instructions for data access, per connection, max Number of registerable nodes, max Number of registerable method calls of OPC_UA_MethodCall, max Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space
- Security policies  - User authentication - Number of connections, max Number of nodes of the client interfaces, recommended max Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max Number of elements for one call of OPC_UA_MethodGetHandleList, max Number of simultaneous calls of the client instructions for session management, per connection, max Number of simultaneous calls of the client instructions for data access, per connection, max Number of registerable nodes, max Number of registerable method calls of OPC_UA_MethodCall, max Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server - Application authentication	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server — Application authentication — Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300  100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
- Security policies  - User authentication  - Number of connections, max.  - Number of nodes of the client interfaces, recommended max.  - Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  - Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  - Number of elements for one call of OPC_UA_MethodGetHandleList, max.  - Number of simultaneous calls of the client instructions for session management, per connection, max.  - Number of simultaneous calls of the client instructions for data access, per connection, max.  - Number of registerable nodes, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server  - Application authentication  - Security policies  - User authentication	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa256  "anonymous" or by user name & password  4 1 000 300  20 100 1  5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa256  "anonymous" or by user name & password
- Security policies  - User authentication - Number of connections, max Number of nodes of the client interfaces, recommended max Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max Number of elements for one call of OPC_UA_MethodGetHandleList, max Number of simultaneous calls of the client instructions for session management, per connection, max Number of simultaneous calls of the client instructions for data access, per connection, max Number of registerable nodes, max Number of registerable method calls of OPC_UA_MethodCall, max Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server - Application authentication - Security policies - User authentication - GDS support (certificate management)	Available security policies: None, Basic128Rsa15, Basic256Rsa15, B

	40.000
Number of registerable nodes, max.	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul><li>— Sampling interval, min.</li></ul>	100 ms
— Publishing interval, min.	500 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	100
<ul> <li>Number of alarms for system diagnostics</li> </ul>	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	2 000
Number of program alarms	600
	100
Number of alarms for system diagnostics	
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul><li>— of which status variables, max.</li></ul>	200; per job
— of which control variables, max.	200; per job
Forcing	
<ul><li>Forcing</li></ul>	Yes
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX  Supported technology chiests	Yes
Supported technology objects	V Alt The last the first transfer of the second sec
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
<ul> <li>Required Motion Control resources</li> </ul>	

<ul><li>per speed-controlled axis</li></ul>	40
<ul> <li>per positioning axis</li> </ul>	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
,	display is switched off
vertical installation, min.	-25 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	alopia) to difficillot off
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	70 6
* '	5 000 m; Postrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	v
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Difficultions	
	35 mm
Width	35 mm 147 mm
Width Height	147 mm
Width Height Depth	
Width Height Depth Weights	147 mm 129 mm
Width Height Depth	147 mm